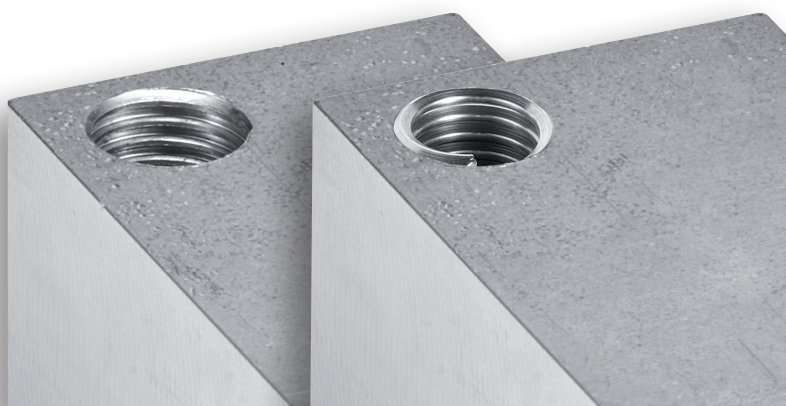




RELIABILITY AND SAFETY MANUFACTURER

STANDARD REPAIR KIT



M2,5 TO M24 / UNC-UNF

EASY & QUICK TAP REPAIR

REPAIRING

AMECOIL STANDARD kits provide you with all the tools you need for your occasional thread repairs.

- 1 hand tool
- 1 finishing tap
- 1 drill
- 1 tang break
- **AMECOIL** 1,5D thread inserts

IMPROVING RELIABILITY

Used in all industrial sectors, AMECOIL SR thread insert offers high resistance for durable top quality assemblies. Once fitted, the thread allows an even load distribution and repairs any damaged thread.



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LABELLING

On request according to volume.

Customize the color of :

- your installation tool
- your kit
- your stickers



MONODIMENSIONAL STANDARD REPAIR KITS

METRIC	Ø MM	INSERTS 1,5D	REFERENCE
M2,5 x 45	2,6	20	1025045375SRAMUK
M3 x 50	3,2	20	1003050045SRAMUK
M4 x 70	4,2	20	1004070006SRAMUK
M5 x 80	5,2	20	1005080075SRAMUK
M6 x 100	6,3	20	1006100009SRAMUK
M7 x 100	7,3	20	1007100105SRAMUK
M8 x 100	8,3	20	1008100012SRAMUK
M8 x 125	8,4	20	1008125012SRAMUK
M9 x 125	9,4	15	1009125135SRAMUK
M10 x 100	10,25	15	1010100015SRAMUK
M10 x 125	10,4	15	1010125015SRAMUK
M10 x 150	10,5	15	1010150015SRAMUK
M11 x 150	11,5	10	1011150165SRAMUK
M12 x 100	12,3	10	1012100018SRAMUK
M12 x 125	12,4	10	1012125018SRAMUK
M12 x 150	12,5	10	1012150018SRAMUK
M12 x 175	12,5	10	1012175018SRAMUK
M14 x 125	14,4	10	1014125021SRAMUK
M14 x 150	14,5	10	1014150021SRAMUK
M14 x 200	14,5	10	1014200021SRAMUK
M16 x 150	16,5	10	1016150024SRAMUK
M16 x 200	16,5	10	1016200024SRAMUK
M18 x 200	18,5	5	1018200027SRAMUK
M18 x 250	18,75	5	1018250027SRAMUK
M20 x 200	20,5	5	1020200030SRAMUK
M20 x 250	20,75	5	1020250030SRAMUK
M22 x 200	22,5	5	1022200033SRAMUK
M22 x 250	22,75	5	1022250033SRAMUK
M24 x 200	24,5	5	1024200036SRAMUK
M24 x 300	24,75	5	1024300036SRAMUK

UNC - UNF	Ø MM	INSERTS 1,5D	REFERENCE
2 - 56	2,4	20	1010020129SRAMUK
4 - 40	3,1	20	1010040168SRAMUK
6 - 40	3,8	20	1020060207SRAMUK
6 - 32	3,8	20	1010060207SRAMUK
8 - 32	4,4	20	1010080246SRAMUK
10 - 24	5,1	20	1020100285SRAMUK
10 - 32	5,2	20	1010100285SRAMUK
1/4 - 20	6,7	20	1010140375SRAMUK
1/4 - 28	6,7	20	1020140375SRAMUK
5/16 - 18	6,7	20	1015160469SRAMUK
5/16 - 24	8,4	20	1025160469SRAMUK
3/8 - 16	8,3	15	1010380562SRAMUK
3/8 - 24	10	15	1020380562SRAMUK
7/16 - 14	9,9	10	1017160656SRAMUK
7/16 - 20	11,6	10	1027160656SRAMUK
1/2 - 13	11,5	10	1010120750SRAMUK
1/2 - 20	13,2	10	1020120750SRAMUK
9/16 - 12	13,1	10	1019160844SRAMUK
9/16 - 18	14,9	10	1029160844SRAMUK
5/8 - 11	14,7	10	1010580938SRAMUK
5/8 - 18	16,5	10	1020580938SRAMUK
3/4 - 10	19,8	5	1010341125SRAMUK
3/4 - 16	19,5	5	1020341125SRAMUK
7/8 - 9	20,5	5	1010781312SRAMUK
7/8 - 14	22,5	5	1020781312SRAMUK
1" - 8	24,5	5	1011001500SRAMUK
1" - 12	24,75	5	1021001500SRAMUK

FITTING PRINCIPLE AMECOIL®



DRILLING

From +0,1 to +1mm of the nominal diameter of the screw (following tables). No chamfer



TAPPING

Using the AMECOIL tap



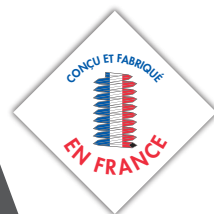
FITTING

Using the AMECOIL STANDARD installation tool



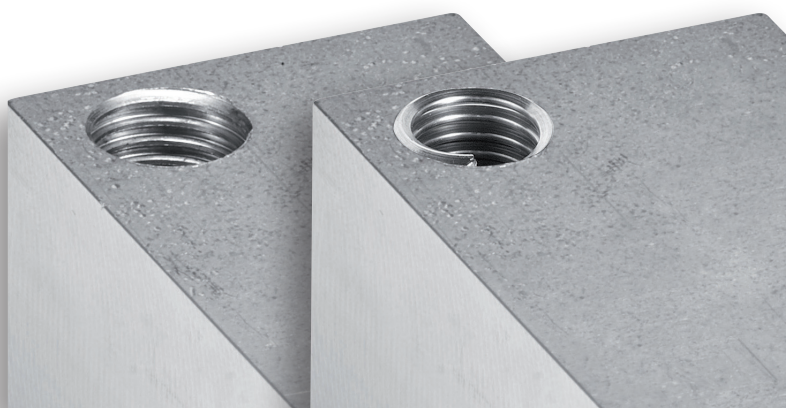
TANG BREAKING

Using the AMECOIL impact or automatic tang break.



RELIABILITY AND SAFETY MANUFACTURER

INDUS REPAIR KIT



M2,5 TO M24 / UNC-UNF

IMPROVING RELIABILITY

Used in all industrial sectors, AMECOIL SR thread insert offers high resistance for durable top quality assemblies. Once fitted, the thread allows an even load distribution and repairs any damaged thread.

INDUSTRIAL MAINTENANCE

REPAIRING

As genuine Maintenance dpts sets, AMECOIL INDUS kits provide you with all the tools you need for your professional thread repairs.

- 1 hand tool
- 1 finishing tap
- 1 drill
- 1 tang break
- **AMECOIL**® 1,5D thread inserts



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LABELLING

On request according to volume :

- Engrave your logo
- Customize the color of
 - your installation tool
 - your kit
 - your stickers



MONODIMENSIONAL INDUS REPAIR KITS

METRIC	Ø MM	INSERTS 1,5D	REFERENCE
M2,5 x 45	2,6	20	1125045375AMUK
M3 x 50	3,2	20	1103050045AMUK
M4 x 70	4,2	20	1104070006AMUK
M5 x 80	5,2	20	1105080075AMUK
M6 x 100	6,3	20	1106100009AMUK
M7 x 100	7,3	20	1107100105AMUK
M8 x 100	8,3	20	1108100012AMUK
M8 x 125	8,4	15	1108125012AMUK
M9 x 125	9,4	15	1109125135AMUK
M10 x 100	10,25	15	1110100015AMUK
M10 x 125	10,4	15	1110125015AMUK
M10 x 150	10,5	10	1110150015AMUK
M11 x 150	11,5	10	1111150165AMUK
M12 x 100	12,3	10	1112100018AMUK
M12 x 125	12,4	10	1112125018AMUK
M12 x 150	12,5	10	1112150018AMUK
M12 x 175	12,5	10	1112175018AMUK
M14 x 125	14,4	10	1114125021AMUK
M14 x 150	14,5	10	1114150021AMUK
M14 x 200	14,5	10	1114200021AMUK
M16 x 150	16,5	10	1116150024AMUK
M16 x 200	16,5	10	1116200024AMUK
M18 x 150	18,5	5	1118150027AMUK
M18 x 200	18,5	5	1118200027AMUK
M18 x 250	18,75	5	1118250027AMUK
M20 x 150	20,5	5	1120150030AMUK
M20 x 200	20,5	5	1120200030AMUK
M20 x 250	20,75	5	1120250030AMUK
M22 x 150	22,5	5	1122150033AMUK
M22 x 200	22,5	5	1122200033AMUK
M22 x 250	22,75	5	1122250033AMUK
M24 x 150	24,5	5	1124150036AMUK
M24 x 200	24,5	5	1124200036AMUK
M24 x 300	24,75	5	1124300036AMUK

UNC - UNF	Ø MM	INSERTS 1,5D	REFERENCE
2 - 56	2,4	20	1310020129AMUK
4 - 40	3,1	20	1310040168AMUK
6 - 40	3,8	20	1220060207AMUK
6 - 32	3,8	20	1310060207AMUK
8 - 32	4,4	20	1310080246AMUK
10 - 24	5,1	20	1310100285AMUK
10 - 32	5,2	20	1220100285AMUK
1/4 - 20	6,7	20	1310140375AMUK
1/4 - 28	6,7	20	1220140375AMUK
5/16 - 18	6,7	20	1315160469AMUK
5/16 - 24	8,4	20	1225160469AMUK
3/8 - 16	8,3	15	1310380562AMUK
3/8 - 24	10	15	1220380562AMUK
7/16 - 14	9,9	10	1317160656AMUK
7/16 - 20	11,6	10	1227160656AMUK
1/2 - 13	11,5	10	1310120750AMUK
1/2 - 20	13,2	10	1220120750AMUK
9/16 - 12	13,1	10	1319160844AMUK
9/16 - 18	14,9	10	1229160844AMUK
5/8 - 11	14,7	10	1310580938AMUK
5/8 - 18	16,5	10	1220580938AMUK
3/4 - 10	19,8	5	1310341125AMUK
3/4 - 16	19,5	5	1220341125AMUK
7/8 - 9	20,5	5	1310781312AMUK
7/8 - 14	22,5	5	1210781312AMUK
1" - 8	24,5	5	1311001500AMUK
1" - 12	24,75	5	1211001500AMUK

FITTING PRINCIPLE AMECOIL®



DRILLING

From +0,1 to +1mm of the nominal diameter of the screw (following tables). No chamfer



TAPPING

Using the AMECOIL tap



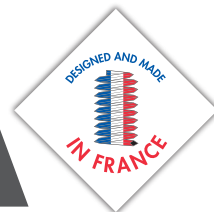
FITTING

Using the AMECOIL INDUS installation tool



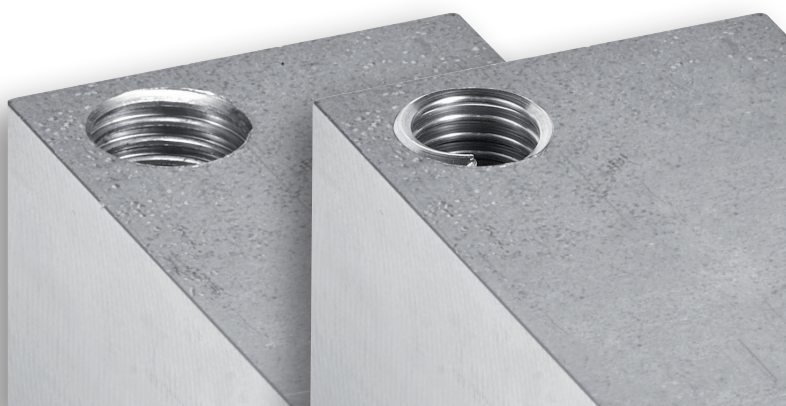
TANG BREAKING

Using the AMECOIL impact or automatic tang break.



RELIABILITY AND SAFETY MANUFACTURER

MULTIDIMENSIONAL STANDARD REPAIR KIT



M5 TO M12 / UNC-UNF

IMPROVING RELIABILITY

Used in all industrial sectors, AMECOIL SR thread insert offers high resistance for durable top quality assemblies. Once fitted, the thread allows an even load distribution and repairs any damaged thread.

EASY & QUICK TAP REPAIR

REPAIRING

AMECOIL® STANDARD MULTIKITS provide you with all the tools you need for your occasional thread repairs.

For each size :

- 1 hand tool
- 1 finishing tap
- 1 drill
- 1 tang break
- **AMECOIL®** 1,5D thread inserts



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LABELLING

On request according to volume.

Customize the color of:

- your installation tool
- your kit
- your stickers



MULTIDIMENSIONAL STANDARD REPAIR KITS

METRIC	Ø MM	INSERTS 1,5D	REFERENCE	UNC	Ø MM	INSERTS 1,5D	REFERENCE	UNF	Ø MM	INSERTS 1,5D	REFERENCE
M5x80	5,20	20	1005080001AM	1/4 - 20	6,70	20	1014200003AM	1/4 - 28	6,7	20	1014280003AM
M6x100	6,30	20		5/16 - 18	6,70	20		5/16 - 24	8,4	20	
M8x125	8,40	20		3/8 - 16	8,30	15		3/8 - 24	10	15	
M10x150	10,50	15		7/16 - 14	9,90	10		7/16 - 20	11,6	10	
M12x175	12,50	10		1/2 - 13	11,50	10		1/2 - 20	13,2	10	
M3x50	3,20	20	1003050001AM	1/4 - 20	6,70	20	1014200002AM	1/4 - 28	6,7	20	1014280002AM
M4x70	4,20	20		5/16 - 18	6,70	20		5/16 - 24	8,4	20	
M5x80	5,20	20		3/8 - 16	8,30	15		3/8 - 24	10	15	
M6x100	6,30	20		7/16 - 14	9,90	10		7/16 - 20	11,6	10	
M6x100	6,30	20	1006100001AM	1/4 - 20	6,70	20	1014200001AM	1/4 - 28	6,7	20	1014280001AM
M8x125	8,40	20		5/16 - 18	6,70	20		5/16 - 24	8,4	20	
M10x150	10,50	15		3/8 - 16	8,30	15		3/8 - 24	10	15	
M12x175	12,50	10		1/2 - 13	11,50	10		1/2 - 20	13,2	10	

FITTING PRINCIPLE AMECOIL®



DRILLING

From +0,1 to +1mm of the nominal diameter of the screw (following tables). No chamfer



TAPPING

Using the AMECOIL tap



FITTING

Using the AMECOIL STANDARD installation tool

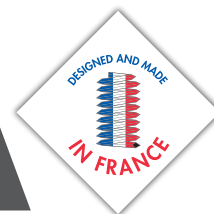


TANG BREAKING

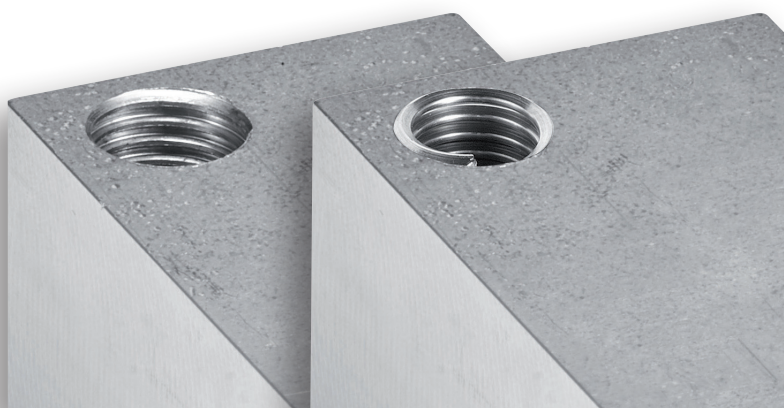
Using the AMECOIL impact or automatic tang break.



RELIABILITY AND SAFETY MANUFACTURER



MULTIDIMENSIONAL INDUS REPAIR KIT



M5 TO M12 / UNC-UNF

IMPROVING RELIABILITY

Used in all industrial sectors, AMECOIL SR thread insert offers high resistance for durable top quality assemblies. Once fitted, the thread allows an even load distribution and repairs any damaged thread.

INDUSTRIAL MAINTENANCE

REPAIRING

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MULTIDIMENSIONAL INDUS REPAIR KITS

METRIC	Ø MM	INSERTS 1,5D	REFERENCE	UNC	Ø MM	INSERTS 1,5D	REFERENCE	UNF	Ø MM	INSERTS 1,5D	REFERENCE
M5x80	5,20	20	1805080001AM	1/4 - 20	6,70	20	1914200002AM	1/4 - 28	6,7	20	1914280002AM
M6x100	6,30	20		5/16 - 18	6,70	20		5/16 - 24	8,4	20	
M8x125	8,40	15		3/8 - 16	8,30	15		3/8 - 24	10	15	
M10x150	10,50	10		7/16 - 14	9,90	10		7/16 - 20	11,6	10	
M12x175	12,50	10		1/4 - 20	6,70	20	1914200001AM	1/4 - 28	6,7	20	1914280001AM
M3x50	3,20	20	1803050001AM	5/16 - 18	6,70	20		5/16 - 24	8,4	20	
M4x70	4,20	20		3/8 - 16	8,30	15		3/8 - 24	10	15	
M5x80	5,20	20		1/2 - 13	11,50	10		1/2 - 20	13,2	10	
M6x100	6,30	20									
M6x100	6,30	20	1806100001AM								
M8x125	8,40	15									
M10x150	10,50	10									
M12x175	12,50	10									

FITTING PRINCIPLE AMECOIL®



DRILLING

From +0,1 to +1mm of the nominal diameter of the screw (following tables). No chamfer



TAPPING

Using the AMECOIL tap



FITTING

Using the AMECOIL INDUS installation tool



TANG BREAKING

Using the AMECOIL impact or automatic tang break.